

ASTON^{AND}JAMES

Everything for the Workplace



The Sustainable
Collection 2023

Welcome to a Sustainable Lifestyle

We understand the significance of our obligation to ensure that the products and services we offer are causing no or minimal harm to the planet. We partner with suppliers that are proven to follow the highest standards of both sustainable and ethical manufacture.

Our industry is working hard to make changes to the way products are made and many garment brands now offer sustainable items made with organic or recycled materials.

We know our customers are looking for environmentally mindful clothing, and we are pleased to have many options available to meet this expectation.

If there is something else you're looking for, please do not hesitate to contact our workwear clothing team on: 01993 706900.



Tagless or tear away label



Reversible



Partner style



3XL and bigger



Large printing surface



Windproof



20+ colours and more



Decoration access



Breathable



With hood



Waterproof





T-Shirts

XS
S
M
L
XL
2XL
3XL



Men

XS
S
M
L
XL
2XL

Ladies

Men's Pure Organic Tee R108M
Ladies' Pure Organic Tee R108F

- 100% Cotton, combed and ring-spun (Organic)
- Light Oxford: 97% Cotton, 3% Viscose
- Single Jersey
- Smooth surface for best print results



XS
S
M
L
XL
2XL
3XL
4XL
5XL



#Organic E150 TU01B

- 100% Pre-Shrunk Ring-Spun Combed OCS Organic Cotton
- 4XL & 5XL in White, Black Pure, Heather Grey, Navy, Red, Royal only
- Tubular fabric
- Thin rib collar



XS
S
M
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XL
2XL
3XL



Organic Inspire T TM042

- 100% Cotton (organic), combed and ring-spun
- Sport Grey: made with 90% organically grown cotton
- Side seams
- Thin rib collar





Stanley Feels Fitted T-shirt **STTM501**

- 100% Organic ringspun combed cotton
- Set-in sleeve
- 1x1 rib at neck collar
- Inside back neck tape in self fabric



Sparker Unisex Heavy T-shirt **STTM559**

- 100% Organic ringspun combed cotton
- Set-in sleeve
- 1x1 rib at neck collar with twin needle topstitch
- Inside herringbone back neck tape



XXS
XS
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2XL
3XL
4XL
5XL

STANLEY/STELLA

Ladies

Men

Unisex Creator Iconic T-shirt STTU755

- Set-in sleeve
- 1x1 rib at neck collar
- Inside back neck tape in self fabric
- Sleeve hem and bottom hem with wide double needle topstitch



Polo Shirts



XS
S
M
L
XL
2XL
3XL



XS
S
M
L
XL
2XL

Men

Ladies

Men's Pure Organic Polo R508M
Ladies' Pure Organic Polo R508F

- 100% Cotton, combed and ring-spun (Organic)
- Smooth and even surface for best print results
- Matching Herringbone tape inside back neck
- Ripped collar with 3 button placket



XS
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XL
2XL



Organic Inspire Polo/ Womens PW440

- 100% Cotton (organic), combed and ring-spun
- Heather Grey: 90% Cotton; 10% Viscose
- Rib knit collar and sleeve cuffs
- 2 button placket



XS
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2XL
3XL



Organic Inspire Polo /Men PM430

- 100% Cotton (organic), combed and ring-spun
- Heather Grey: 90% Cotton; 10% Viscose
- Rib knit collar and sleeve cuffs
- 2 button placket and self necktape





XS
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100% Recycled Polo **TRS196**

- 100% Recycled polyester quick dry pique fabric
- Easy care
- Antibacterial finish



XS
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3XL
4XL

Men's Luxury Stretch Polo **TJ1200**

- 100% Recycled polyester with wicking properties
- Regular fit with 3 button placket
- Henbury Stand up collar



Sweatshirts & Hoodies



XS
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XL
2XL
3XL



Ladies

XS
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L
XL
2XL

Men

Men's Organic Crew Neck WU31B
Ladies' Organic Crew Neck WW32B

- 80% Pre-Shrunk Ring-Spun Combed OCS Organic Cotton
- Recycled Polyester
- Smooth and even surface for ideal printing results
- Ribbed crewneck, cuffs and hem



XS
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Pure Organic Reversible Sweat R208M

- 100% Cotton, combed and ringspun (Organic)
- Unbrushed Twill-Terry
- Ribbed cuffs, neckline and body hem with elastane



XS
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2XL
3XL



Pure Organic High Collar Hooded Sweat R209M

- 100% Cotton, combed and ringspun (Organic)
- Unbrushed Twill-Terry
- High collar hood construction with soft lining
- 2 button placket and self necktape



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STANLEY/STELLA

Men

Ladies

Cruiser Iconic Unisex Hoodie STSU822

- 85% Organic ringspun combed cotton, 15% Recycled polyester
- Set-in sleeve
- Double layered hood in self fabric
- Round drawcords in matching body colour with metal tipping





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HENBURY

Unisex Sustainable Hoodie **HB841**

- 60% Regenerated cotton, 40% Recycled polyester
- Brush back fleece
- Sustainable style



XS
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STANLEY/STELLA

Iconic crew neck sweatshirt **STSU823**

- 85% organic cotton and 15% recycled polyester
- Durable twin-needle top stitching at 1x1 ribs
- Herringbone neck tape and half-moon detail at back neck





Fleece

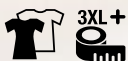
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HIGHEST
GRADE

REGATTA
PROFESSIONAL

Men's Recycled Fleece Jacket TRF622
Womens' Recycled Fleece Jacket TRF628

- 100% Recycled polyester fabric
- Super soft handle
- Quick drying
- Lightweight and easy to wear
- 1 zipped chest pocket & 2 zipped lower pockets





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HONESTLY
MADE
REGATTA
PROFESSIONAL

Honestly Made Recycled Half Zip Fleece TRF636

- 100% Recycled polyester fabric
- 210 series anti-pill Symmetry fleece
- Quick drying



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3XL

HENBURY

Men's Microfleece Jacket H850

- 100% Recycled polyester
- Mens' fit with shaped side seams
- Anti pill finish
- Smooth surface for ease of decoration



XS
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4XL

Result
GENUINE RECYCLED



Recycled Fleece Polarthermic Jacket **R904X**

- 100% Recycled polyester
- Soft bound elasticised armhole and hem
- Fleece lined front pockets
- Decorative body stitching



XS
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3XL

Result
GENUINE RECYCLED



Recycled Microfleece Jacket **R907X**

- 100% Recycled polyester
- Decorative body stitching
- Easy wash, quick dry
- Side pockets



XS
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3XL

Result
GENUINE RECYCLED



Recycled Microfleece Top **R905X**

- 100% Recycled polyester
- Soft bound elasticised cuffs & hem
- Decorative body stitching
- Quick dry and moisture wicking



Softshell



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2XL
3XL

HONESTLY
MADE

REGATTA
PROFESSIONAL

Ladies

Men



Mens' Recycled Printable Softshell Jacket TRA600
Women's Recycled Softshell Jacket TRA616

- 100% Recycled polyester fabric
- Durable water repellent finish
- Wind resistant and quick drying
- Inner zip guard





Recycled Bomber Jacket TRA213

- 100% Recycled Polyester
- Concealed hood
- 2 zipped lower pockets and zipped chest pocket
- Concealed zip in lining for embroidery access



Recycled Insulated Jacket TRA207

- 100% Recycled Polyester
- Thermo-Guard lightweight insulaton
- Fleece lined body and collar
- 2 zipped lower pockets



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H2O-NESTLY
MADE
REGATTA
PROFESSIONAL



Recycled 3 in 1 Jacket **TRA154**

- 100% Recycled Polyester
- 2 zipped lower pockets and 1 zipped chest pocket
- Concealed zip in lining for embroidery access
- Shock cord adjusters at hem



XS
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3XL
4XL

Result
GENUINE RECYCLED



Recycled 3-Layer Softshell Jacket **R900X**

- 300g/m² 3-layer mechanical yarn softshell
- Outer layer: 100% TOPGREEN® recycled polyester
- Mid-layer: Waterproof 8000mm, Breathable 1000g & windproof TPU membrane
- Inner layer: 100% Polyester recycled microfleece



Jackets & Gilets





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H¹⁰⁰NESTLY
MADE
REGATTA
PROFESSIONAL

100% Recycled Insulated Bodywarmer TRA861

- 100% Recycled Polyester interest face fabric
- 100% Recycled Thermoguard
- 160gsm insulation
- 100% Recycled Polyester lining



XS
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H¹⁰⁰NESTLY
MADE
REGATTA
PROFESSIONAL

100% Recycled Insulated Jacket TRA423

- 100% Recycled Polyester
- Thermo-Guard lightweight insulation
- Fleece lined body and collar
- 2 zipped lower pockets



S
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Black Compass Padded Softshell R237X

- Outer: 100% Polyester
- Sleeves Outer-Layer: 40% TOPGREEN® recycled polyester / 60% polyester
- Showerproof, windproof, breathable
- Padded body



XS
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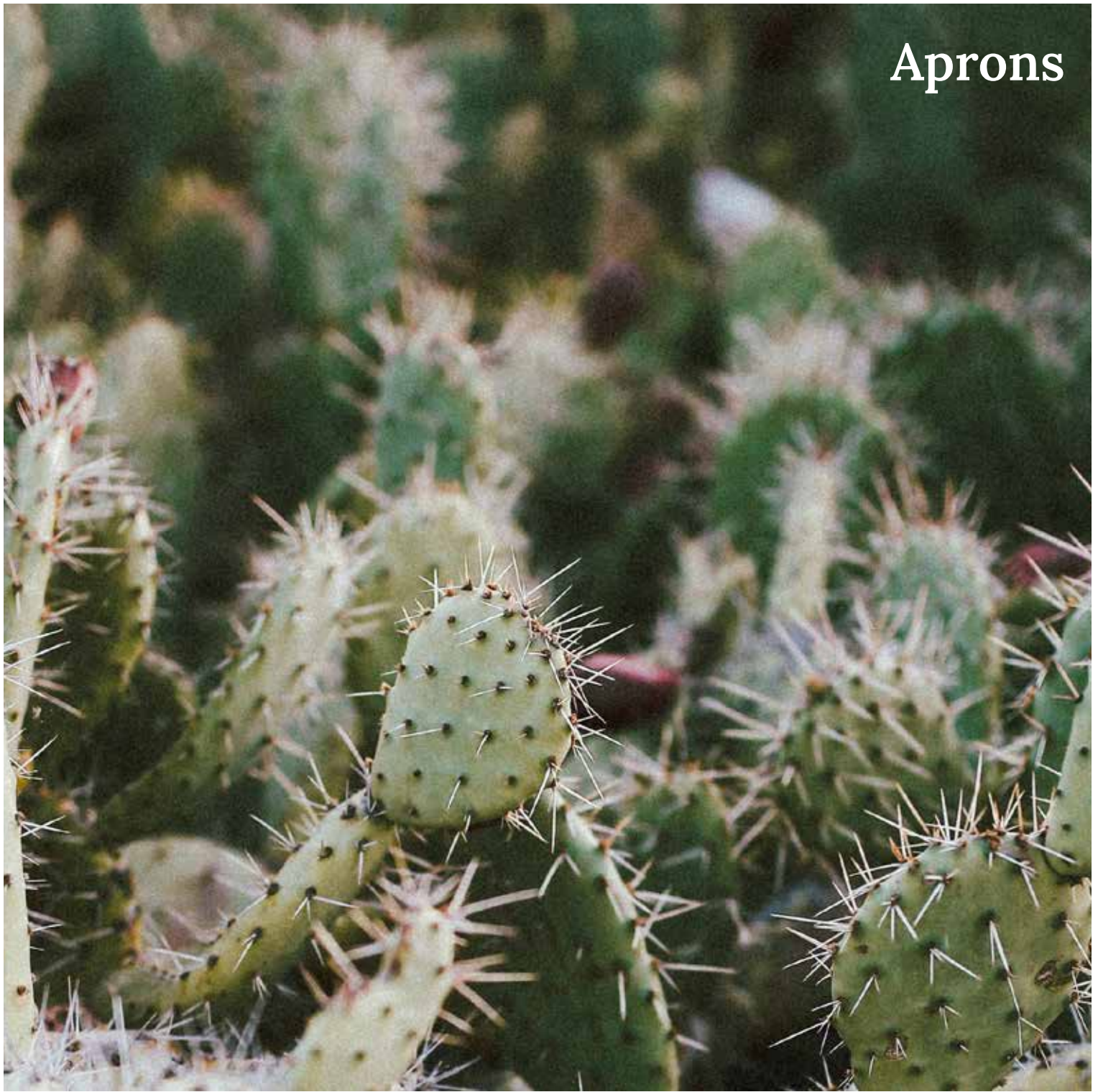


Black Compass Padded Softshell Gilet R238X

- Outer: 100% Polyester
- Shoulder Outer- layer: 40% TOPGREEN® recycled polyester / 60% polyester
- YKK Zip with chin guard
- Stand up padded collar



Aprons



ONE
SIZE

 PREMIER



100% Cotton apron **PR102**

- 100% Certified organic cotton
- Easy care, easy wash





Recycled Polyester And Cotton Bib Apron **PR120**

- 65% Recycled polyester
- 35% Cotton
- Organic and Fairtrade certified



Cotton Waist Apron **PR114**

- 100% Cotton
- Organic and Fairtrade certified



Headwear



ONE
SIZE

Result
GENUINE RECYCLED



Recycled Double Knit Printers Beanie **RC927X**

- 50% Recycled acrylic
- 50% Soft-feel acrylic
- Double thickness
- Full-size style



ONE
SIZE

Result
GENUINE RECYCLED



Recycled Thinsulate™ Printers Beanie **RC934X**

- 50% Recycled acrylic
- 50% Soft-feel acrylic
- Double thickness
- Full-size style



ONE
SIZE

Result
GENUINE RECYCLED

Recycled Double Knit Beanie RC929X

- 50% Recycled acrylic
- 50% Soft-feel acrylic
- Double thickness
- Full-size style



ONE
SIZE

Beechfield[®]
ORIGINAL HEADWEAR

Organic Cotton 6 Panel Cap **B54**

- 100% Organic Cotton
- 6-panel cap
- Pre-curved peak
- Self fabric strap with tri-glide buckle





Organic Cotton Shopper **W180**

- 100% organic Cotton - 170g/m²
- Long handles (58 cm)
- Dimensions: 35 x 32 x 12cm
- Capacity: 16 Litres



Organic Premium Cotton Tote **W261**

- 100% Organic Cotton - 200gsm (6oz/yd²)
- Handle length: 67 cm
- Capacity: 10 Litres
- Dimensions: 38 x 42 cm



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